

Arrowhead Rainscreen Panel Quick Assembly Instructions

AH -508 / AH-509

04/04/2017



1. Countersink all holes except weep holes, then form the returns.



2. Center Frames and rivet to panel returns on all sides using Vice Grips.



3. Tek screw Panel Bracket to one Frame and leave 1/16" gap at the other Frame.



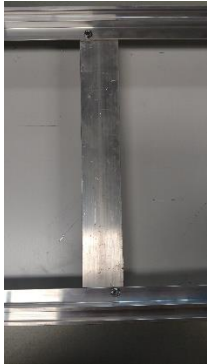
4. Pinch the corner together and hold firm with Vice Grips, then Tek screw for permanent hold. Repeat steps 3 and 4 for all corners.



5. Corners should be tight.



6. Drill weep holes and add baffles at each location.



7. Clean surfaces and then turn stiffener under both Frames. Drill Tek Screws through Frame/Stiffener in opposite corners to hold it in place.



8. Structural caulk both sides and tool it in.

Please refer to the detailed instructions for more information in the ARROWHEAD RAINSCREEN PANEL FABRICATION & ASSEMBLY INSTRUCTIONS.